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**APPLICATION
FOR
UNITED STATES LETTERS PATENT**

TOKUYAMA SHOKOGI CO., LTD.

TO THE ASSISTANT COMMISSIONER FOR PATENTS:

BE IT KNOWN, that I,

K. S. Narayan, Bangalore, India,

have invented certain new and useful improvements in a **PHOTO-
RESPONSIVE ORGANIC FIELD EFFECT TRANSISTOR** of which the following
is a specification:

Photo-Responsive Organic Field Effect Transistor

The present application claims the benefit of priority of U.S. Provisional Application No. 60/259,375, filed January 2, 2001, the contents of which are herein incorporated by reference in their entirety.

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Field of the Invention

The instant invention is related generally to the field of transistors. More specifically, the present invention related to transistors based on semiconducting polymers and the use and manufacture of said transistors.

Background of the Invention

10 Classical MIS structure field-effect transistors, commonly called MISFETs or MOSFETs, are generally formed on a silicon substrate strongly doped to make the transistors conduct. A metal layer is deposited on one surface of the substrate so that the grid voltage can be applied. An insulating silica layer is grown on the other surface of the substrate. A semiconducting layer and the two metal contacts constituting the source
15 and drain are applied to this silica layer. The source and drain may be in contact with the insulating layer or disposed above the semiconducting layer. It has been shown over the last decade that the insulator in the MISFET structure can be replaced by insulating polymers with dielectric constants exceeding silica, and that the semiconductor components in MISFETs can be replaced by a conjugated semiconducting polymer or
20 organic molecules with aromatic structures of finite molecular weight. This choice of transistor components has enabled applications where requirements of flexibility over a large area are required. A particular need for such organic-FET transistors is in display applications, for example, as an option to amorphous silicon based thin film vast transistors for driving the light emitting diodes (LEDs). Another application is in
25 development of active-matrix drive circuits printed on plastic media. The transistors in these circuits are made of plastic materials and are fabricated with a low-cost printing process that uses high-resolution rubber stamps. Their switching properties are similar to

typical thin film transistors manufactured from silicon and through conventional fabrication methods, but they are mechanically flexible, rugged and lightweight.

Advances in crystal growth techniques of organic molecules with much lower degrees of defects have led to tremendous improvements of material characteristics resulting in enhanced transistor properties. The improvements in polymer-transistor characteristics over the last decade were possible due to improvement of polymers used, in terms of purity and orientation methods. Regioregular polyalkylthiophenes P3ATs have been shown to self-assemble into such films, with the molecules adopting a preferred orientation with respect to the substrate. Consequently, it has been shown that semiconducting polymers with mobilities as high as $0.1 \text{ cm}^2/\text{V-s}$ can be realized.

The photosensitivity of these polymers significantly increases upon dispersing electron acceptors such as derivatised buckminsterfullerene C_{60} , viologen, nanoparticles of TiO_2 , CdS and other such materials with suitable energy levels for accepting the photogenerated electron in the polymer matrix. Device fabrication with composites of conjugated polymers and C_{60} as the active layer with efficient photo-induced charge transfer preventing the initial e-h recombination has resulted in efficient organic photodiodes and photovoltaic cells. A prerequisite for such an enhancement are materials with high electron affinity with a distribution in the polymer matrix such that the interparticle distances is on the order of the exciton diffusion length. In addition, the charge separation process must be fast enough to compete with the radiative and nonradiative decay pathways of the excited species, which is in the range of 100 ps to 1 ns.

One of the applications of silicon technology is in the field of image sensors. As is well known, an image sensor is a semiconductor device for sensing a light reflected from an object to generate image data. A photo-transistor, unlike a photo-diode, is a high output impedance (light-controlled) current source. Also, the output impedance of a photo-transistor can be rendered independent of the size of its photosensing junction, while the output impedance of a photo-diode cannot. Photo-transistors are more effective sensors than photo-diodes in certain applications because of these two properties. Such

applications include those in which the voltage output of the loaded sensor is limited by the impedance of the sensor rather than the dynamic range of the load.

An optically activated FET using organic semiconductors without an explicit insulating layer but where the aluminum shottky gate region forms the active region has 5 been reported. High sensitivity to light in n-channel silicon-on-insulator (SOI) metal oxide FET which operates in the inversion mode has been demonstrated. The photodetector comprises a short-channel SOI film with a negatively biased gate electrode. Under illumination, electrons generated in the semiconductor flow away from the channel region and into the drain whereas the photogenerated holes remain in the channel. 10 Positive charges of the remaining holes bias the source-channel junction forward, leading to large drain current.

Summary of the Invention

It is an object of the present invention to provide improved electronic devices 15 using electrically conductive, photosensitive polymers.

In one aspect, the present invention is a photosensing organic field effect transistor (POFET) comprising a substrate insulating layer having a high relative dielectric constant and a first side and a second side, an electrically conducting gate electrode positioned adjacent to the first side of the insulating layer, a semiconducting 20 polymer layer responsive to incident light and having first and second sides and first and second ends wherein the second side is the side adjacent to the second side of the insulating layer, an electrically conducting source electrode in electrical contact with the first end of the semiconductor layer, and an electrically conducting drain electrode in electrical contact with the second end of the semiconducting polymer layer.

25 The semiconducting polymer layer preferably has a field effect mobility of 10^{-2} $\text{cm}^2/\text{V}\cdot\text{sec}$ or greater, and further comprises a polymer matrix including regioregular polyalkylthiophenes with 98.5% head-to-tail regiospecific conformation and, in dilute quantities, one or more electron acceptors selected from the group consisting of buckminsterfullerene C_{60} and derivatives thereof, viologen, dichloro-dicyano- 30 benzoquinone, nanoparticles of titanium dioxide, nanoparticles of cadmium sulphide and

the like, thereby enabling electron transfer from the polymer matrix upon photoexcitation in order to obtain a high photo-induced current between the drain and source electrodes.

The insulating layer preferably is at least partially transparent to optical radiation and has a dielectric constant of 3.0 or greater. The insulating layer may be comprised of a 5 polymeric material, such as polyvinyl alcohol (PVA) or polymethyl methacrylate (PMMA), or may be comprised of an inorganic material. The gate electrode is also preferably partially transparent.

One operational characteristic of a transistor in accordance with the present invention is that the transistor drain current and ON state are independently controllable 10 by a voltage applied to the gate electrode and/or by the intensity of light incident upon the transistor. Transistor saturation current gains of greater than 100 may be achieved by judicious selection of transistor materials, dimensions, and appropriate photoexcitation and biasing.

In another aspect, the present invention is a method of fabricating a photosensing 15 organic field effect transistor, comprising the steps of: coating a glass substrate with a semi-transparent gate electrode; depositing upon the gate electrode an electrically insulating layer having a first side and a second side, the first side adjacent to the gate electrode; forming on the second side of the insulating layer a semiconducting polymer layer comprised of a regioregular polyalkylthiophene responsive to incident light and 20 having a 98.5% head-to-tail regiospecific conformation; and forming on the semiconducting polymer layer electrically conducting source and drain electrodes.

In yet another aspect, the present invention comprises applications of the transistor described herein. One such application is the use of the transistor as a logical element. Another such application is the use of the transistor as a backbone of a position 25 sensitive detector. The implementation of these uses is described below.

Brief Description of the Drawings

Figures 1A, B are schematic diagrams illustrating top-contacting and bottom-contacting configurations of a photoFET structure in accordance with the present invention.

Figure 2A is a graph upon which is plotted drain current I_d versus drain-source voltage V_d for different gate bias V_g with and without incident light of 1 mW/cm^2 .

Figure 2B is a graph upon which is plotted (in log scale) I_d with and without incident light of 1 mW/cm^2 at $V_g = 0$.

5 **Figure 2C** is a graph upon which is plotted (in log scale) I_d versus V_d for a device with a thicker P30T layer than in **Figure 2A** and with a light intensity of 20 mW/cm^2 .

Figure 3A is a graph upon which is plotted I_d versus V_g at different light intensities with $V_d = 9 \text{ V}$.

Figure 3B is a log-log plot of drain current in an initial OFF state ($V_g = -0.5 \text{ V}$) and in an

10 initial ON state ($V_g = -20 \text{ V}$) versus normalized light intensity.

Figure 4 is a graph upon which is plotted the normalized spectral response of drain photocurrent I_d along with the absorbance of P30T shown as the dashed line.

Figure 5 is a graph upon which is plotted decay curves of the drain current I_d at different V_g , wherein time $t = 0$ indicates the point at which the light is switched off.

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Detailed Description of Certain Embodiments

Preferred embodiments of the invention will now be described with reference to the accompanying drawings.

In one aspect, the present invention is directed to a polymer FET 2 (as depicted in 20 **Figs. 1A and 1B**) whose transistor action is considerably modified upon photoexcitation, with large changes in the drain-source current I_{ds} . The saturation value of I_{ds} can be independently controlled by the intensity of incident light 6 and/or a voltage V_g applied to a gate 8. The large photo-induced drain current is a consequence of an internal amplification process resulting from the photogenerated carriers that is possible only in 25 this transistor configuration.

In another aspect, the present invention is a method to improve polymer-transistor characteristics, and in another, a novel low-noise, sensitive photodetector device. The applicant demonstrates that in an organic FET 2, the incident light 6 intensity can act as a an added control parameter in the FET's operation, thereby adding another functional

aspect to the variety of applications of polymer transistors. The applicant herein suggests methods to enhance the performance of the light responding transistor. The polymer components in the FET are deposited at room temperature using a simple solution deposition method employing common organic solvents. Potential applications for FETs 5 in accordance with the present invention include their use as flexible image sensors, photoactivated switches and photogenerated- charge storage devices.

In one embodiment, a photosensing 3-terminal polymer based FET **2** is comprised of an insulating polymer layer **10** with a high relative dielectric constant, a semiconducting-photoconducting polymer layer **12**, and metal electrodes **14**, **16**, **18** in 10 either top-contacting or bottom-contacting transistor element configurations, as shown in **Figs. 1A and 1B** respectively. The semiconducting-photoconducting layer **12** is comprised of a polymer matrix including regioregular polyakyl thiophene polymers P3ATs with regiospecific configurations optimal for semiconducting polymers.

Electron acceptors such as derivitised C₆₀, TiO₂ nanoparticles, dye-coated TiO₂ 15 and 2,3-dichloro-5,6-dicyano-1,4 benzoquinone (DDQ) can also be incorporated in the semiconducting polymer matrix at appropriate concentration levels to obtain a high photo-induced response.

More specifically, the polymer matrix includes semiconducting polymer regioregular Poly(3-octylthiophene), P30T, and Poly(3-hexylthiophene) with 98.5% 20 head-to-tail regiospecific conformation. The polymer matrix can be coated on insulating, transparent, high dielectric constant insulators such as polyvinylalcohol (PVA) or polymethylmethacrylate (PMMA).

The photosensing 3-terminal polymer based FET **2** described herein may be used as a logical element whereby the transistor can be switched to an ON state either by the 25 incident light **6** or by applying a voltage to gate electrode **14**. In addition, the FET **2** can be used as the backbone of an image sensor with large patterning possible due to an expected strong variation of the drain current with the spatial position of the incident light beam. The charge storage capability of the structure with further modifications known to one skilled in the art of conventional semiconductors can be exploited for memory related 30 applications.

The photosensing 3-terminal polymer based FET **2** may also be used to control other phenomena, such as superconductivity, which arise from the gate-induced carriers in the channel region **20**. The ability of incident light **6** to modulate the carriers at the interface **22** is maintained down to the superconducting transition temperature.

5 The insulator medium for the insulating layer **10** can be polymeric media such as PMMA or PVA, or conventional insulator media such as SiO_2 . Transparent insulators offer the advantage of having light **6** incident from the gate electrode **14** side of the FET **2**, thereby increasing the sensitivity of the device. The solubility of the dielectric polymer is an important processing factor. Soluble insulating dielectric polymers such as
10 PVA and PMMA can be cast on a glass substrate coated with a partially transparent gate metal electrode **14** to form layers of controlled thickness in the range 0.2 – 1.0 micron. The nature of the semiconductor polymer- insulator polymer interface **22** plays a decisive role in the FET characteristics. Regioregular polyalkythiophene polymers P3ATs, with
15 98.5 % head to tail regiospecific conformation, which are reported to have mobilities greater than $0.01 \text{ cm}^2/\text{V-sec}$ can be used in the semiconducting-photoconducting polymer layer **12**. The introduction of electron acceptors such as C_{60} , TiO_2 nanoparticles, dye-coated TiO_2 , and DDQ, even in extremely dilute quantities, can result in tremendously high photo-induced response. P3ATs may be dissolved in chloroform and spin coated on the insulator to yield a 100 nm thick film. Uniform bilayers of the polymers with a sharp
20 interface **22** is possible with use of compatible solvents, thermal treatment procedures and an electrostatic-surface treatment of the insulator layer **10**.

Gold electrodes, in the range of 0.1 mm – 1 mm wide with an inter-electrode spacing of 10 microns – 70 microns, determine the carrier channel length, with a typical channel width/ channel length ratio of ~ 100 . The gold electrodes of thickness $t \sim 100$ nm ($t \ll \text{channel length}$) form the source electrode **18** and drain electrode **16** and are
25 deposited on the P3AT polymer layer **12**. Referring to the structure depicted in **Fig. 1A**, it is to be noted that the source electrode **18** and drain electrode **16** are on top of the thin, active semiconductor layer **12** for these devices, instead of having the semiconductor layer on top of the drain-source electrodes. This arrangement results in a more
30 homogenous P3AT layer along with additional physical effects which assist the light

induced processes. This configuration permits the design of an array of FETs with a desired patterning of gate electrode 14 or the gate and source electrodes in the initial and the final stages using conventional metal masks. The light 6 can access the photosensitive semiconductor layer 12 from both the gate side as well as the source and 5 drain side directly into the semiconductor layer. The majority of organic semiconductors exhibit p-type behavior; i.e., the majority carriers are holes (h^+). Their I-V characteristics can be adequately described by models developed for inorganic semiconductors. However, there are modifications which arise from the differences in the transport mechanism in the polymer-semiconductors compared to conventional 10 semiconductors.

Upon illumination, the drain-source current I_{ds} can increase by orders of magnitude. **Figs. 2A** and **2B** depict the characteristics of a polymer transistor I_{ds} - V_{ds} at different V_g . Light incident on the region between the drain and source significantly increases I_{ds} . As seen from the results in **Fig. 2B**, the effect of light 6 on a polymer FET 15 2 can be viewed simplistically as an equivalent to a large gate bias, with an enhanced value of I_{ds} . Other effects such as the decrease of threshold V_{ds} necessary to drive I_d to saturation with light is also observed. The gate bias has been viewed as a method of doping the organic semiconductor, $n = CV_g/e$ where n is the charge carrier density. For example, a gate bias in the range of 200 V, for a p-channel FET comprised of P3HT, can 20 be viewed as the equivalent of increasing the sheet density to $10^{13} - 10^{14}$ per cm^2 , depending on the geometry of the structure. In fact, it has been shown that at temperatures below 2.35 K and sheet carrier densities exceeding 2.5×10^{14} per cm^2 a polythiophene film becomes superconducting. (See “*Gate Induced Superconductivity in a Solution Processed Polymer Film*”, Schon, *et al.*, *Nature*, Vol. 410, 189-192, 2001.) 25 The effect of incident light can similarly result in an equivalent action, similar to the large gate bias in terms of increasing the carrier density depending on the degree of photogenerated electron-hole separation.

This photoeffect is substantially more pronounced than a mere linear process involving photo-induced charge carrier generation in presence of a lateral electric field. 30 The substantial increase in I_{ds} upon illumination needs to be understood in the context of

the following observed features in P3AT top-contacting FETs: (i) unipolar (hole) transport in the channel; (ii) accumulation of charges beneath the drain and source contacts; (iii) minority carrier (electron) vertical diffusion process; (iv) strong non-linear dependence of the drain source current on the light intensity (below the saturation threshold); and (v) increases in I_{ds} at moderately-high light- intensity regions, both in enhancement and depletion modes, with a marginally higher value of near-saturated light induced I_d^{light} in the enhancement mode. I_d^{light} in this light-intensity range is dependent on V_g .

The additional factors present for I_d^{light} besides the lateral field become more obvious upon comparison with a planar, surface configured, 2-terminal photodetector device. The scenario upon illumination of the device is the generation of e-h pairs in the channel region of the P3OT layer as well as in the bulk region. The typical transistor type $I_d^{\text{light}}-V_d$ behavior with the presence of saturation region indicates that the I_d^{light} is also channel restricted. The electrons diffuse away from the channel causing a largely vertical electron-hole separation. The potential has a minimum at the location where the holes can flow between source and drain. The holes from the bulk, which are created by electric field and thermally assisted processes, drift towards the channel. Electrons remaining in the bulk can bias the source channel forward leading to a large I_{ds} with a self-biased base structure under illumination. In other words, the amplification in I_{ds} due to light arises from these independent pathways for the holes and the electrons.

In the present case, it is clear that there are different mechanisms, i.e., at low light level where the V_g is a controlling factor for I_{ds} and at higher light intensities where I_{ds} is weakly dependent on V_g . The switching response due to photoexcitation, indicated by the time constant for rise and decay, are related to the charging and discharging process of the bulk P3OT and gate, with the electron accumulation and removal from the bulk. The I_{ds} decay is clearly faster in the depletion mode than in the accumulation mode, indicating a gate dependent factor in I_d^{light} . The decay rates are also influenced by parameters such as the initial light intensity, temperature, insulator and P3OT thickness (not shown). The ability to control the decay rates should also lead to the use of such FETs in memory related applications.

It is expected that the photo-responsivity at low-light levels in the transistor devices, which is in the order of 1 A/W, can easily be increased to 100 A/W by optimizing the transistor geometry parameters, increasing the degree of order of the active polymer, improving the photosensitivity by introducing dilute quantity of electron acceptors, without significantly altering the interface homogeneity, tailored to facilitate photoinduced electron transfer.

Example

A FET **2** with P3OT comprising the semiconducting-photoconducting layer **12** and PVA comprising the insulating layer **10** was fabricated. PVA, which is soluble in warm water (50 °C) and transparent, was cast on a glass substrate coated with a partially transparent (10 %) gate aluminum electrode **14** to form a uniform layer. The insulating layer coated on the substrate was thoroughly dried. Regioregular Poly (3-octylthiophene), P3OT, and Poly (3-hexylthiophene) with a 98.5 % head to tail regiospecific conformation was obtained commercially from Aldrich Inc., USA and used as received. P3OT was dissolved in chloroform and spin coated on the insulator layer **10** to yield a 100 nm thick layer **12**. Uniform bilayer of the polymers with a sharp interface **22** was possible partly due to different solvents. Gold electrodes, 3 mm wide with an inter-electrode spacing of 70 microns, forming the channel length, was deposited on the P3OT layer **12** to form the source electrode **18** and drain electrode **16**. The leakage current in the drain-gate and gate-source circuits was insignificant and was monitored to ensure that they did not affect the photo-FET characteristics. The consistency of the results was established by fabricating and studying many such devices.

Fig 2A shows the FETs characteristics, which essentially represent a typical p-channel enhancement type metal-insulator (PVA)-semiconductor (P3OT) FET, with increasing I_{ds} as V_g is biased more negative. The field effect mobility of P3OT was estimated to be in the range of $10^{-2} - 10^{-3}$ $\text{cm}^2/\text{V}\cdot\text{sec}$ on the basis of I_{ds} - V_{ds} measurements carried on several such devices. The value obtained for regioregular polyhexylthiophene, which has shorter side chain length, is marginally higher.

Fig. 2B shows the I_{ds} response to light 6 incident from the gate side (1 mW/cm^2 , 532 nm) without any gate bias. As can be seen, the effect of light can be viewed simplistically as an equivalent to a large gate bias, with an enhanced value of I_{ds} . It was observed that the threshold V_{ds} necessary to drive I_d to saturation also decreases with 5 light. The current gain, I_d^{light}/I_d , due to light (photon flux rate 1 W) in this case is 100. It was also observed that the gain (I_d^{light}/I_d) can be further increased to as high as 1000 for certain devices, with higher flux rates and a thicker P3OT (150 nm) layer as shown in Fig. 2C. The dependence of I_d^{light} on the gate bias V_g is significant only at low light 10 intensity, as shown in Fig. 3A, with a weak linear dependence on V_g at higher incident intensity. The large I_d^{light} was observed both for the enhanced and depleted modes of the FET. The effectiveness of light as a gate element is more obviously illustrated in Fig. 15 3B. The dependence of I_{ds} , which is initially in the OFF state ($V_g = -0.5 \text{ V}$), on the light intensity is shown in Fig. 3B. The I_d -Intensity response is non-linear in this region and highlights the sensitivity of the device at low levels of light flux. To the best of the applicant's knowledge, the results reported here include the highest responsivity (1 A/W) 20 at low light levels for polymer/organic based photodetectors, which until now have all been based on non-amplifying 2-terminal configurations.

The control aspect of the light, similar to the gate bias in a standard FET, gives rise to interesting features as highlighted in these results. The ON state in this particular 25 device, for instance, can be attained by different mechanisms: (i) normal FET mode without light and with only gate bias; (ii) FET mode at low light intensity with smaller gate bias values; and (iii) FET mode at high illumination without any gate bias, along with attributes of a multi-level logic system. A single FET with these two independent control options can function as an OR gate.

25 The present invention differs from a two terminal surface cell polymer-photodetector. This was verified by fabricating the 2-terminal device on a quartz substrate with the same inter-electrode distance as that of the drain-source length (implying similar lateral electric field for charge separation) in the 3-terminal device. $I_{\text{light}}-V$ characteristics in the two terminal structure are practically linear at voltage bias (0 30 -30 V) and similar to the dark I-V response with a maximum ratio of $I_{\text{light}}/I_{\text{dark}} \approx 1.4$.

The process of illuminating the device results in the generation of e-h pairs in the channel region of P30T layer as well as in the bulk. **Fig. 4** illustrates the spectral response of I_{ds} and its similarity to the absorption spectra of the semiconducting polymer. This is evidence of P30T being the source of photogenerated carriers. The typical 5 transistor type $I_d^{\text{light}}-V_d$ behavior with a presence of saturation region indicates that the I_d^{light} is also channel restricted. The electrons diffuse away from the channel causing a largely vertical electron-hole separation. In the present case, it is clear that there are different processes contributing to charge transport, i.e., at low light level where the V_g is a controlling factor for I_{ds} and at higher light intensities where I_{ds} is weakly dependent on 10 V_g . The switching response due to photoexcitation, indicated by the time constant for rise and decay, are related to the charging and discharging process of the bulk P30T and gate, with the electron accumulation and removal from the bulk. **Fig. 5** shows the current 15 decay when the light is switched off at different V_g . The I_{ds} decay is clearly faster in the depletion mode than in the accumulation mode, indicating the gate dependent factor in I_d^{light} . The decay rates are also influenced by parameters such as the initial light intensity, temperature, insulator and P30T thickness (not shown). Experiments with light sources with beam size less than the channel length indicates the sensitivity of the current to the light-position. The strong variation of the drain current with the position of the incident light beam in the region between the drain and source electrode can be exploited in 20 position sensitive photodetector applications.

The spectral response of I_d shown in **Fig. 4** essentially covers the entire visible spectral range. The response also reveals the sizable I_d at low-absorption (wavelength > 600 nm), indicating the field assisted electron-hole separation processes. It is expected that the photo-responsivity at low-light levels in the transistor devices which is in the 25 order of 1 A/W can be increased to 100 A/W by optimizing the geometry and improving the photosensitivity of the active semiconducting media.

Other embodiments of the invention will be apparent to those skilled in the art from a consideration of the specification or practice of the invention disclosed herein. It

is intended that the specification and examples be considered as exemplary only, with the true scope and spirit of the invention being indicated by the following claims.

What is claimed is: